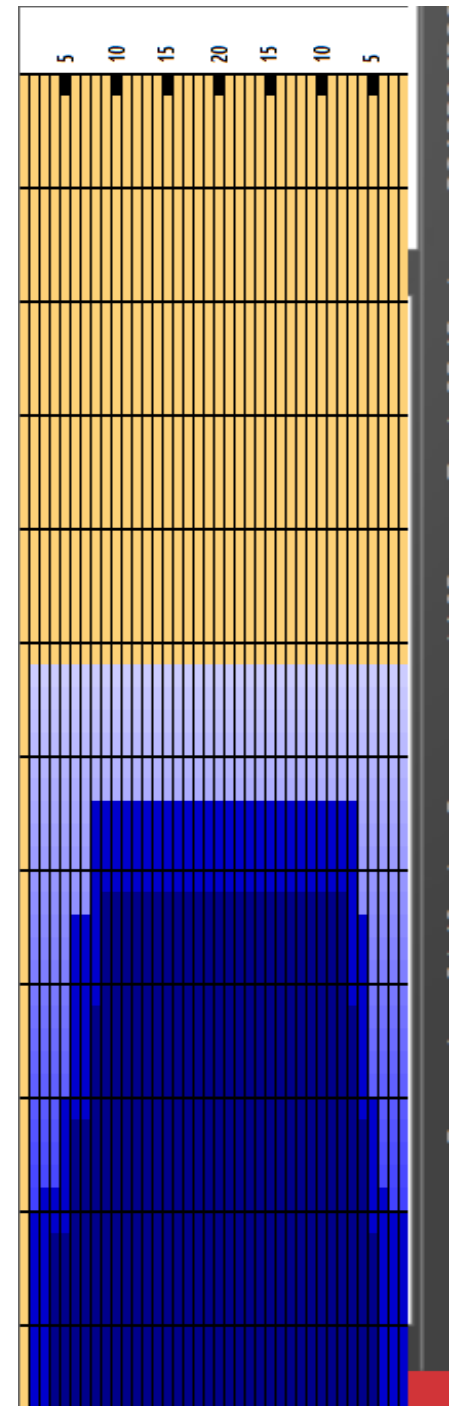


Oil Pattern Distance	34	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	16.2 mL	Reverse Oil Total	13.6 mL	Volume Oil Total	29.8 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	3R	1	14	3	A	36	0.0	0.0	0.0	1800
2	3L	4R	1	14	3	A	34	0.0	1.9	1.9	1700
3	4L	5R	3	18	3	A	96	1.9	9.5	7.6	4800
4	6L	6R	2	18	3	A	58	9.5	14.6	5.1	2900
5	8L	7R	2	18	3	A	52	14.6	19.7	5.1	2600
6	9L	8R	2	18	3	A	48	19.7	24.8	5.1	2400
7	2L	2R	0	18	3	A	0	24.8	29.0	4.2	0
8	2L	2R	0	22	3	A	0	29.0	34.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	34.0	28.0	-6.0	0
2	8L	7R	2	18	3	A	52	28.0	22.9	-5.1	2600
3	6L	6R	3	18	3	A	87	22.9	15.3	-7.6	4350
4	5L	5R	2	14	3	A	62	15.3	11.4	-3.9	3100
5	3L	4R	1	14	3	A	34	11.4	9.5	-1.9	1700
6	2L	2R	1	14	3	A	37	9.5	7.6	-1.9	1850
7	2L	2R	0	10	3	A	0	7.6	0.0	-7.6	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.08	1.02	1	1	1	2.13

