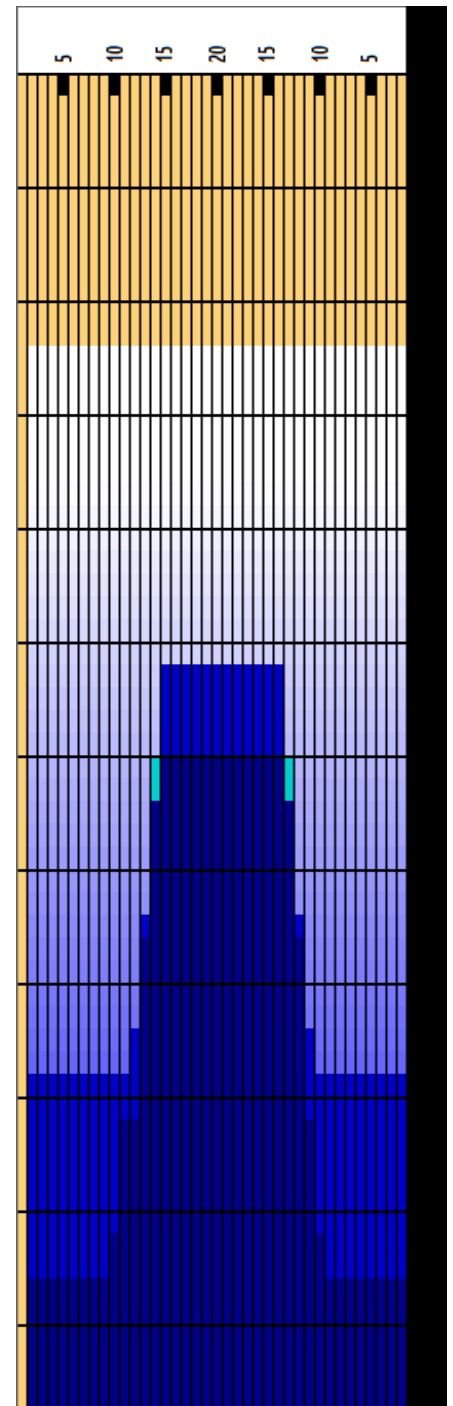


Oil Pattern Distance	48	Reverse Brush Drop	42	Oil Per Board	50 ul
Forward Oil Total	16.7 mL	Reverse Oil Total	12.5 mL	Volume Oil Total	29.2 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	A	185	0.0	7.9	7.9	9250
2	10L	10R	1	14	3	A	21	7.9	9.8	1.9	1050
3	11L	11R	2	18	3	A	38	9.8	14.9	5.1	1900
4	13L	12R	3	18	3	A	48	14.9	22.5	7.6	2400
5	14L	13R	3	18	3	A	42	22.5	30.1	7.6	2100
6	2L	2R	0	18	3	A	0	30.1	36.0	5.9	0
7	2L	2R	0	22	3	A	0	36.0	42.0	6.0	0
8	2L	2R	0	26	3	A	0	42.0	48.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	48.0	34.0	-14.0	0
2	15L	14R	2	22	3	A	24	34.0	27.8	-6.2	1200
3	14L	13R	2	18	3	A	28	27.8	22.7	-5.1	1400
4	13L	12R	2	18	3	A	32	22.7	17.6	-5.1	1600
5	12L	11R	1	14	3	A	18	17.6	15.7	-1.9	900
6	2L	2R	4	14	3	A	148	15.7	7.8	-7.9	7400
7	2L	2R	0	14	3	A	0	7.8	0.0	-7.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.78	2.36	1.08	1.02	2.12	2.78

